SAFETY DATA SHEET Videojet[®] Make-Up Fluid V7207-L



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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name	:	V7207-L
CAS number	:	Not applicable.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Material uses

: Industrial applications: Make-Up fluid for use in a continuous ink jet process. Replaces solvents lost through evaporation during normal ink drop recycling process.

1.3 Details of the supplier of the safety data sheet

Website: www.videojet.com Email: FluidsSupport@videojet.com

Videojet Technologies Inc., 1500 Mittel Boulevard, Wood Dale, IL, 60191-1073 U.S.A Tel: 1-800-843-3610 Fax: 1-800-582-1343

Aldus Pty Ltd, 1 Rhodes St, West Ryde, NSW 2114, Australia Tel: +61 1300 018 330 Email: sales@tronics.com.au

Aldus - Tronics (NZ) Ltd, Unit 3, 23-25 Highbrook Dr, East Tamaki, Auckland, New Zealand Tel: +64 9 588 4072 Email: sales@tronics.co.nz

1.4 Emergency telephone number

Medical	SE (AU): +61 1800 686 951 / +61 02 8036 3166 3E Code: 334466
Transporters	SE (AU): +61 1800 686 951 / +61 02 8036 3166 3E Code: 334466

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

toxicity

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

1) 2) 3) 4)	Highly flammable liquid and vapour. Toxic if swallowed. Toxic in contact with skin. Toxic if inhaled.
5)	Causes damage to organs.
Ingredients of unknown	: Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 0%.

Ingredients of unknown ecotoxicity

: Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 0%.

2.2 Label elements



Danger. Highly flammable liquid and vapour. Toxic if swallowed, in contact with skin or if inhaled. Causes damage to organs. Do not breathe vapour. Wear protective gloves. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. IF SWALLOWED: Immediately call a POISON CENTER or physician. IF exposed: Call a POISON CENTER or physician. Keep container tightly closed. Store in a well-ventilated place.

Hazardous ingredients	: methanol (CAS 67-56-1, EC 200-659-6).
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Supplemental label elements

: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: None known.
Additional guidance	: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

SECTION 3: Composition/information on ingredients

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Substance/mixture

Product/ingredient name	Identifiers	%	Classification	Туре
methanol	67-56-1	95 - <100	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1	[1] [2]

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

See Section 16 for the full text of the H statements declared above

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Inhalation: Toxic if inhaled. Causes damage to organs following a single exposurSkin contact: Toxic in contact with skin. Causes damage to organs following a single contact with skin.Ingestion: Toxic if swallowed. Causes damage to organs following a single expo	
contact with skin. Ingestion : Toxic if swallowed. Causes damage to organs following a single exponent.	sure if inhaled.
	ngle exposure in
swallowed.	(posure if
Over-exposure signs/symptoms	

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising	from the substance or mixture
Hazards from the substance or mixture	: Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide

Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures				
For non-emergency : personnel		No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.		
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).		
6.3 Methods and material for	со	ntainment and cleaning up		
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.		
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.		

6.4 Reference to other sections

See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is
	inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from
	heat, sparks, open flame or any other ignition source. Use explosion-proof electrical
	(ventilating, lighting and material handling) equipment. Use only non-sparking tools.
	Take precautionary measures against electrostatic discharges. Empty containers
	retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name		Exposure limit values	
P ethanol		Safe Work Australia (Australia, 10/2022). Absorbed through skin. STEL: 328 mg/m ³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 262 mg/m ³ 8 hours. TWA: 200 ppm 8 hours.	
Biological exposure indices			
No exposure indices known.			
Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.			
.2 Exposure controls			
Appropriate engineering controls	v c a	se only with adequate ventilation. Use process enclosures, local exhaust entilation or other engineering controls to keep worker exposure to airborne ontaminants below any recommended or statutory limits. The engineering controls lso need to keep gas, vapour or dust concentrations below any lower explosive mits. Use explosion-proof ventilation equipment.	
Hygiene measures	e A V	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	
Eye/face protection	a g u	Safety eyewear complying with an approved standard should be used when a ris assessment indicates this is necessary to avoid exposure to liquid splashes, mist gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses wit side-shields.	
Hand protection	N o g fo	ecommended: EN374 A lay be used (Short term exposure): Latex gloves. Nitrile gloves. Use gloves only nce. Gloves should be replaced regularly and if there is any sign of damage to the love material. The user must check that the final choice of type of glove selected or handling this product is the most appropriate and takes into account the articular conditions of use, as included in the user's risk assessment.	

	rd and potential for exposure, select a respirator that meets the rd or certification. Respirators must be used according to a on program to ensure proper fitting, training, and other important rganic vapour filter (Type AX)	
controls they comply w cases, fume s	m ventilation or work process equipment should be checked to ensure vith the requirements of environmental protection legislation. In some ccrubbers, filters or engineering modifications to the process I be necessary to reduce emissions to acceptable levels.	

SECTION 9: Physical and chemical properties

9.1 Information on basic physical	and chemical properties
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Appearance			
Physical state	: Liquid.		
Colour	: Clear.		
Odour	: Not available.		
Odour threshold	Estimated.: ≥ 100 ppm (methanol).		
рН	Not applicable.		
Melting point/freezing point	: Estimated.: ≤ -98 °C (methanol).		
Initial boiling point and boiling range	: Estimated.: ≥ 65 °C (methanol).		
Flash point	: 11 °C [ASTM D 56]		
Evaporation rate	: Estimated.: ≤ 2 [butyl acetate = 1] (methanol).		
Flammability (solid, gas)	: Not applicable. (Liquid)		
Upper/lower flammability or explosive limits	: Estimated.: ≥ 6 % (methanol). Estimated.: ≤ 44 % (methanol).		
Vapour pressure	: Estimated.: ≤ 17 kPa (127 mm Hg) at 20°C (methanol).		
Vapour density	: Estimated.: ≥ 1.1 [Air = 1] (methanol).		
Relative density	: 0.79 [OECD 109]		
Solubility(ies)	: Not available.		
Partition coefficient: n- octanol/water	: Not applicable.		
Auto-ignition temperature	: Estimated.: ≥ 455 °C [DIN 51794] (methanol).		
Decomposition temperature	: Thermally stable.		
Viscosity	: Not available.		
Explosive properties	: Not applicable. Not classified.		
Oxidising properties	: Not applicable. Not classified.		
Particle characteristics			
Median particle size	: Not applicable.		
9.2 Other information			
Volatility (w/w)	: 100 %.		
VOC Volatility (w/w)	: 99 %.		

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials

Reactive or incompatible with the following materials: oxidising materials

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
methanol	LC50 Inhalation Vapour LD50 Dermal LDLo Oral		87.5 mg/l 17100 mg/kg >2528 mg/kg	6 hours - -

: Toxic if inhaled. Toxic in contact with skin. Toxic if swallowed.

Conclusion/Summary Acute toxicity estimates

Route	ATE value
Dermal	100.23 mg/kg 300.69 mg/kg 3.01 mg/l

Irritation/Corrosion

Not available.

Conclusion/Summary	
Skin	: Not classified. No known significant effects or critical hazards.
Eyes	: Not classified. No known significant effects or critical hazards.
Respiratory	: Not classified. No known significant effects or critical hazards.
Sensitisation	
Conclusion/Summary	
Skin	: Not classified. No known significant effects or critical hazards.
Respiratory	: Not classified. No known significant effects or critical hazards.
Mutagenicity	
Conclusion/Summary	: Not classified. No known significant effects or critical hazards.
Carcinogenicity	
Conclusion/Summary	: Not classified. No known significant effects or critical hazards.
Reproductive toxicity	

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Conclusion/Summary : Not classified. No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
methanol	Category 1	-	optic nerve

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Conclusion/Summary : Not classified. No known significant effects or critical hazards.

Potential chronic health effects, Other

Conclusion/Summary : No known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
rethanol	Acute EC50 22000 mg/l Fresh water	Algae - Pseudokirchnerella subcapitata	96 hours
	Acute EC50 18260 mg/l Fresh water Acute EC50 12700000 μg/l Fresh water	Daphnia - <i>Daphnia magna</i> Fish - Bluegill - <i>Lepomis</i> <i>macrochirus</i> - Juvenile (Fledgling, Hatchling, Weanling)	96 hours 96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

methanol - Readily	

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
methanol	-0.77	<10	Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
Packaging	
Methods of disposal	 The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions	: None.

SECTION 14: Transport information

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	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number	UN1230	UN1230	UN1230	UN1230
14.2 UN proper shipping name	Methanol solution	Methanol solution	Methanol solution	Methanol solution
14.3 Transport hazard class(es)	3 (6.1)	3 (6.1)	3 (6.1)	3 (6.1)
14.4 Packing group	Ш	11	11	11
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	-	-	Emergency schedules 3-06	-

14.6 Special precautions for user

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No special measures required.

14.7 Transport in bulk according to IMO instruments

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Not available.

SECTION 15: Regulatory information				
Tariff Code - harmonized system	 sinized : 3814.00 Organic composite solvents and thinners, not elsewhere specified or included. USA50.90 EU90.99 			
Heavy Metals : Total concentration: Pb, Hg, Cd, Cr(VI) < 100 ppm				
Chemical Weapons Convention List Schedule I Chemicals		Chemical Weapons Convention List Schedule II Chemicals	Chemical Weapons Convention List Schedule III Chemicals	
Not listed		Not listed	Not listed	

SECTION 10: Other information

Revision comments	: \blacksquare Indicates information that has changed from previously issued version.
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
	On basis of test data Calculation method Calculation method Calculation method Calculation method

Notice to reader

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